



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	841	4301	CYLINDER BLOCK ASSEMBLY	1	
2	19	35308	PLUG, EXPANSION - CYLINDEF	2	
3	22	36382	PLUG, WATER DRAIN - CYLINC	2	
4	19	34270	PLUG, EXPANSION - CYLINDEF	8	
4	19	45670	PLUG, EXPANSION - CYLINDEF	6	
4	22	48340	PLUG, PIPE - CYLINDER BLOCK	3	
5	17	35465	PIN, DOWEL - CYLINDER BLOCK	4	
6	19	34488	PLUG, EXPANSION - CAMSHAF	1	
7	23	34984	BEARING UNIT, CAMSHAFT (FF	1	
8	23	34985	BEARING UNIT, CAMSHAFT (FF	2	
9	23	34986	BEARING UNIT, CAMSHAFT (CE	2	
10	735	4303	PISTON AND PISTON PIN ASSE	AR	-USE STANDARD RING
10	735	4304	PISTON AND PISTON PIN ASSE	AR	
10	735	4305	PISTON AND PISTON PIN ASSE	AR	
11	39	34988	RING, PISTON - 8 SETS (STAN	1	
11	39	48344	RING, PISTON - 8 SETS (.020 O	AR	
11	39	48345	RING, PISTON - 8 SETS (.030 O	AR	
12	23	52205	BEARING UNIT, CRANKSHAFT	4	
12	23	52206	BEARING UNIT, CRANKSHAFT	AR	
12	23	52207	BEARING UNIT, CRANKSHAFT	AR	
12	23	52209	BEARING UNIT, CRANKSHAFT	AR	
12	23	52210	BEARING UNIT, CRANKSHAFT	AR	
13	23	52211	BEARING UNIT, CRANKSHAFT	1	
13	23	52212	BEARING UNIT, CRANKSHAFT	AR	
13	23	52213	BEARING UNIT, CRANKSHAFT	AR	
13	23	52215	BEARING UNIT, CRANKSHAFT	AR	
13	23	52216	BEARING UNIT, CRANKSHAFT	AR	
14	17	24813	PIN, DOWEL - REAR CRANKSH	1	
15	26	58203	OIL SEAL, REAR CRANKSHAFT	2	(LEFT HAND CRANKSHAFT)
15	26	35313	OIL SEAL, REAR CRANKSHAFT	2	(RIGHT HAND CRANKSHAFT)
16		52217	CAP, REAR - CRANKSHAFT BE	1	
17		58213	CAP, INTERMEDIATE - CRANKS	3	
18		54789	CAP, FRONT - CRANKSHAFT BE	1	
19	10	54788	BOLT, CRANKSHAFT BEARING	5	
19	10	49106	BOLT, CRANKSHAFT BEARING	6	
20	16	54790	STUD, OIL PAN BAFFLE ATTAC	5	
20	17	24813	PIN, DOWEL - CRANKCASE FRI	2	
21		34282	LIFTER, HYDRAULIC VALVE - TAI	16	
22	230	3829	FLYWHEEL ASSEMBLY	1	
23	13	39131	LOCKWASHER, FLYWHEEL SCR	6	
24	10	48945	SCREW, FLYWHEEL TO CRANKS	6	